



XR-5® Fluid Resistance Guidelines

The data below is the result of laboratory tests and is intended to serve only as a guide. No performance warranty is intended or implied. The degree of chemical attack on any material is governed by the conditions under which it is exposed. Exposure time, temperature, and size of the area of exposure usually varies considerably in application, therefore, this table is given and accepted at the user's risk. Confirmation of the validity and suitability in specific cases should be obtained.

When considering XR-5 for specific applications, it is suggested that a sample be tested in actual service before specification. Where impractical, tests should be devised which simulate actual service conditions as closely as possible.

Exposure	Resistance
AFFF	A
Acetic Acid (5%)	B
Acetic Acid (50%)	C
Ammonium Phosphate	T
Ammonium Sulfate	T
Antifreeze (ethylene glycol)	A
Animal Oil	A
Aqua Regia	X
ASTM Fuel A (100% Iso-octane)	A
ASTM Oil #2 (Flash pt. 240° C)	A
ASTM Oil #3	A
Benzene	X
Calcium Chloride Solutions	T
Calcium Hydroxide	T
20% Chlorine Solution	A
Clorox	A
Conc. Ammonium Hydroxide	A
Corn Oil	A
Crude Oil	A
Diesel Fuel	A
Ethanol	A
Ethyl Acetate	C
Ethyl Alcohol	A
Fertilizer Solution	A
#2 Fuel Oil	A
#6 Fuel Oil	A
Furfural	X
Gasoline	B
Glycerin	A
Hydraulic Fluid- Petroleum Based	A
Hydraulic Fluid- Phosphate (Ester Based)	C
Hydrocarbon Type II (40% Aromatic)	C
Hydrochloric Acid (50%)	A
Hydrofluoric Acid (5%)	A
Hydrofluoric Acid (50%)	A
Hydrofluosilicic Acid (30%)	A
Isopropyl Alcohol	T
Ivory Soap	A
Jet A	A

Exposure	Resistance
JP-4 Jet Fuel	A
JP-5 Jet Fuel	A
JP-8 Jet Fuel	A
Kerosene	A
Magnesium Chloride	T
Magnesium Hydroxide	T
Methanol	A
Methyl Alcohol	A
Methyl Ethyl Ketone	X
Mineral Spirits	A
Naphtha	A
Nitric Acid (5%)	B
Nitric Acid (50%)	C
Perchloroethylene	C
Phenol	X
Phenol Formaldehyde	B
Phosphoric Acid (50%)	A
Phosphoric Acid (100%)	C
Phthalate Plasticizer	C
Potassium Chloride	T
Potassium Sulphate	T
Raw Linseed Oil	A
SAE-30 Oil	A
Salt Water (25%)	B
Sea Water	A
Sodium Acetate Solutions	T
Sodium Bisulfite Solution	T
Sodium Hydroxide (60%)	A
Sodium Phosphate	T
Sulphuric Acid (50%)	A
Tanic Acid (50%)	A
Toluene	C
Transformer Oil	A
Turpentine	A
Urea Formaldehyde	A
UAN	A
Vegetable Oil	A
Water (200°F)	A
Xylene	X
Zinc Chloride	T



Ratings are based on visual and physical examination of samples after removal from the test chemical after the samples of Black XR-5 were immersed for 28 days at room temperature. Results represent ability of material to retain its performance properties when in contact with the indicated chemical.

Rating Key:

- A – Fluid has little or no effect
- B – Fluid has minor to moderate effect
- C – Fluid has severe effect
- T – No data - likely to be acceptable
- X – No data - not likely to be acceptable